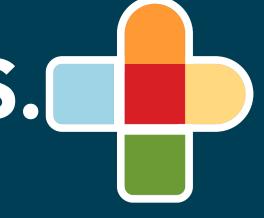
CHAI Responsible AI Guide

# AITHAT SERVES ALL OF US.





# CHAIRESPONSIBLE AI GUIDE

The CHAI Responsible AI Guide provides comprehensive guidance on quality and ethics for AI in healthcare. This guide was created by patient advocates, technology developers, clinicians, and data scientists, who worked together to create a common framework for AI standards in healthcare, based on real-world practices. This guide is designed for a wide audience, including stakeholders who are involved in the AI design, development, deployment, and usage processes.

The purpose of this guide is to ensure that Al technologies used in healthcare are reliable, safe, and effective. It combines existing standards into a coherent framework, providing practical considerations for applying these standards in day-to-day operations. By covering key principles such as usefulness, fairness, safety, transparency, and security, the guide aims to support the ethical development and implementation of Al solutions in healthcare.



# INTRODUCTION

Al has the potential to revolutionize healthcare by enabling sophisticated analysis of vast datasets, transforming patient care and administrative processes. However, Al also carries risks, including bias and the potential to perpetuate social inequities. Despite numerous guidelines, actionable standards are needed to ensure that Al in healthcare is safe, effective, and equitable.

Healthcare has long used data-driven algorithms to assist clinical decision-making and enhance administrative processes. With recent progress in Al, a new range of opportunities has arisen, allowing more advanced analysis of large datasets. Al in healthcare can be described as the use of algorithmic systems for a variety of tasks, such as decision support, diagnosis, treatment planning, medical imaging analysis, patient monitoring, clinical notetaking, precision medicine, and various administrative processes.

However, the rapid advancement of AI technology has also brought new challenges. Without shared standards of practice, there is a risk that AI could exacerbate existing disparities in healthcare, deepening the divide in accessibility and outcomes. The lack of standardization also poses challenges for technology developers and health systems, who must navigate a fragmented landscape of guidelines and regulations.

The CHAI Responsible AI Guide is a significant step toward greater collaboration and alignment across the landscape of health AI. By translating core principles into practical considerations and anchoring those considerations to real-world use cases, the guide provides a concrete approach to bridging the gap between standards and practice.

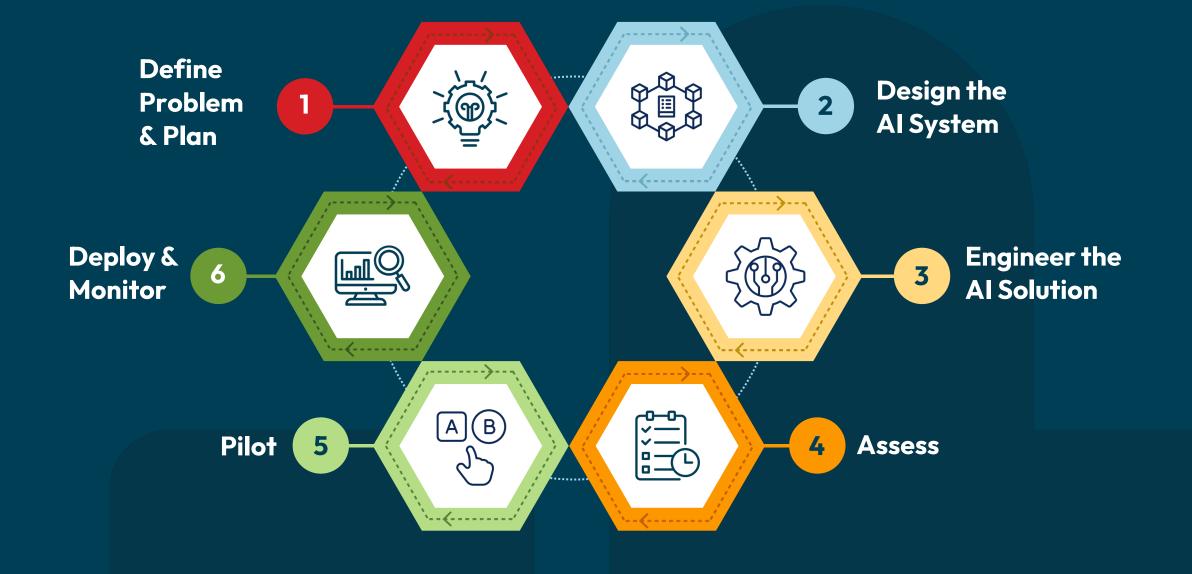


# THE AI LIFECYCLE

The AI lifecycle is central to understanding and implementing CHAI's Responsible AI Guidance in healthcare. The six-step lifecycle outlines the essential stages and processes involved in developing, deploying, and maintaining AI systems.

By systematically addressing each phase of the lifecycle, the framework ensures that AI systems adhere to the highest standards of safety, efficacy, fairness, transparency, and security. This structured approach supports risk mitigation, managing biases, and promotes accountability and trustworthiness in AI applications.







- Engage stakeholders to define the problem & perform rootcause analysis
- Identify solution & plan future state
- Gather business requirements
- Assess feasibility, potential for impact, & prioritization
- Make procure/ build/partner decision

- 2
- lers to

   Select/understand model

  task & architecture

   Capture design & technica
  - Capture design & technical requirements or determine best solution to meet business requirements
  - Design solution application & system workflow according to humancentered design principles
  - Design deployment strategy with end users
  - Design risk management, monitoring & reporting plan

- 3
- Access dataPrepare data
- Develop data management plan
- Train & tune model
- 4
- Conduct installation qualification (when applicable)
- Validate local system performance (when applicable)
- Execute prospective, silent evaluation
- Establish risk management plan
- Train end usersTest usefulness
- Ensure compliance with applicable healthcare regulations & standards



- Implement small-scale pilot to assess real-world impact
- Execute and update risk management plan
- Educate & train users on Al application reporting
- Assess usefulness and adoption



- Deploy at a larger scale on a general population
- Audit Al system to inform whether to maintain, refine or sunset
- Conduct ongoing risk management

# BRIEF DESCRIPTION OF THE AI LIFECYCLE

# Define Problem and Plan

Identify the problem, understand stakeholder needs, evaluate feasibility, and decide whether to build, buy, or partner.

In this stage, the goal is to understand the specific problem an AI system is addressing. This involves conducting surveys, interviews, and research to find root causes. Teams will then decide whether to build a solution in-house, buy it, or partner with another organization.

### **Design the AI System**

Capture technical requirements, design system workflow, and plan deployment strategy.

During design, the focus is on specifying what a system needs to do and how it will fit into a healthcare workflow. This involves defining requirements, designing the system, and planning for deployment & monitoring to ensure it meets the needs of providers and users.

# **Engineer the Al Solution**

Develop and validate the Al model, prepare data, and plan for operational deployment.

This stage involves building an Al solution. The team will collect and prepare data, train Al models, and develop an interface for users. The goal is to create a functional Al system that can be tested and evaluated for accuracy and effectiveness.

### Assess

Conduct local
validation, establish a
risk management plan,
train end users, and
ensure compliance.

The assessment stage tests AI systems to decide if they're ready for a pilot launch. This includes validating the system, training users, and ensuring it meets healthcare standards and regulations. The aim is to confirm that the system works correctly and is safe to use.

### **Pilot**

Implement a small-scale pilot, monitor real-world impact, and update risk management.

In this stage, the AI systems are tested in real-world settings at a small scale. The goal is to evaluate its performance, user acceptance, and overall impact. Based on the results, the team will decide whether to proceed with a larger-scale deployment.

### Deploy and Monitor

Deploy the Al solution at scale, conduct ongoing monitoring, and maintain quality assurance.

The final stage involves deploying AI systems at a larger scale and monitoring their performance. This ensures systems stay effective and can be adjusted as needed – maintaining high quality and reliability in healthcare.



# THE CORE PRINCIPLES FOR TRUSTWORTHY HEALTH AI



# Rationale

Before we describe the core principles of trustworthy AI, it's important to discuss why they are needed in the first place. In healthcare, ethics and quality are translated into practice through standards that guide risk-benefit assessments. These standards help ensure that each AI solution is thoroughly evaluated. By following these guidelines, organizations can perform comprehensive testing and local validation to assess the usefulness of AI solutions.

The importance of weighing risks and benefits can vary depending on the Al solution's context and purpose. For example, an Al tool for diagnosing life-threatening conditions like breast cancer requires more rigorous safety checks compared to one designed for health administrative tasks. Factors such as patient population, the severity of health issues, and the importance of the healthcare decision play a role in this assessment. Additionally, if users lack necessary knowledge to understand its output, this presents a risk that must be carefully managed.

Organizations will weigh these risks and benefits differently based on their risk tolerance, which is the level of risk they are willing to accept to achieve a desired outcome. For instance, higher risks might be acceptable in cancer treatment trials if the potential benefits are significant. Risk tolerance varies based on an organization's environment, culture, and values.

# THE CORE PRINCIPLES FOR TRUSTWORTHY HEALTH AI



### Governance

Al governance within organizations ensures that standards based on quality and ethics are implemented effectively. Beyond local oversight, governance structures ensure independent reviews of Al solutions, meeting ethical standards and achieving high-quality outcomes. These structures drive accountability through standard operating procedures (SOPs) and clear role definitions.

Safety and security oversight should be placed high enough within the organization to enable prompt decision–making regarding resources, risk mitigation, incident response, and potential rollback of AI systems. Organizational stakeholders should establish clear governance policies to manage risks and changes, considering the organization's mission, risk tolerance, and legal obligations. Additionally, organizations need a bias management framework to evaluate AI fairness and the degree to which access to care, allocation of resources, and outcomes are balanced throughout its lifecycle. This involves clear role definitions and accountability, including independent audits.

Proper training for those involved in AI selection, development, and deployment is crucial, focusing on ethics, quality, intended use, risks, and limitations. Risks should be framed by organizational standards for adverse events, allowing for appropriate risk assessment. Finally, organizations should ensure transparency and AI intelligibility to the public to enhance trust and awareness.

## THE CORE PRINCIPLES FOR TRUSTWORTHY HEALTH AI



# Usefulness, Usability & Efficacy

Al solutions should be beneficial, reliable, and improve user experience. They must solve specific problems and show clear benefits for patients and healthcare providers, such as better clinical outcomes and patient satisfaction. Usability means the AI should be easy to use and fit well into existing workflows. Efficacy ensures the AI achieves its goals and continues to perform well through ongoing testing and monitoring.



### **Fairness**

Al solutions must be fair and work equally well for all demographic groups. Fairness means the Al's performance should be consistent across different groups, and outcomes should not depend on protected attributes like race or sex. Bias management includes regularly checking and correcting any biases in the data or Al system to promote fairness and improve the balanced allocation of resources, access to care, and outcomes for all.



### Safety & Reliability

Al solutions should not harm patients or healthcare providers. This involves thorough testing and risk assessments before implementation, and continuous monitoring to detect and address any safety issues. Clear accountability and governance structures must be in place to ensure the Al system remains safe and reliable throughout its use.



# Transparency, Intelligibility & Accountability

Stakeholders need clear and understandable information about AI systems and their outputs. Transparency involves sharing how the AI system works and its limitations. Intelligibility ensures stakeholders can understand the AI's decision-making processes.

Accountability means being responsible for minimizing harm and addressing any negative impacts of the AI system.



### **Security & Privacy**

Al systems must protect data confidentiality and integrity with strong security measures. This includes preventing unauthorized access and data breaches, and ensuring personal data is handled in compliance with privacy regulations. Organizations should have protocols for monitoring security and privacy, and for addressing any incidents, to keep data safe and maintain trust.



## IMPORTANCE OF INDEPENDENT REVIEW

Independent quality assurance is critical for ensuring the safety, efficacy, and trustworthiness of AI systems in healthcare. This process uncovers technical flaws, biases, and unintended behaviors that developers may overlook. By adhering to clear standards and benchmarks, AI solution developers can ensure transparency and accountability, ultimately building public trust.

Healthcare has a strong history of quality assurance and independent review standards for medications and devices, governed by the FDA in the US. This rigorous process of external review protects public health and safety by setting quality standards, ensuring safety and efficacy, and providing independent oversight.

To achieve the goals of independent quality assurance, Al solution developers must adopt clear standards and benchmarks for evaluating Al solutions on measures of safety, reliability, bias, fairness, and efficacy.

Transparency regarding data used to develop models, Al methods, and validation processes are essential for accountability and public trust. Additionally, iterative review and data sharing support continuous learning and evaluation, promoting the long-term safety and efficacy of Al systems.

Independent review involves engaging third-party organizations to assess the performance and safety of AI systems. These organizations can provide an objective perspective, identifying potential issues that developers may have missed. Regular independent reviews can help ensure that AI systems continue to meet quality standards and operate safely and effectively.

Organizations should establish processes for conducting independent reviews at various stages of the AI lifecycle. This includes pre-implementation reviews to assess the design and development of AI systems, as well as post-implementation reviews to monitor ongoing performance and address any issues that arise. Independent reviews should be conducted by experts with the necessary technical and domain knowledge to evaluate the AI system thoroughly.

Transparency in the review process is essential for building trust in AI systems. Organizations should provide clear documentation of the review process, including the criteria used for evaluation, the findings of the review, and the actions taken to address any issues identified. This documentation should be accessible to all stakeholders, including patients, healthcare providers, and regulators.



### Stage 1 - Define Problem & Plan Transparency, Intelligibility Security & Privacy **Usefulness, Usability & Efficacy Fairness Safety** & Accountability Clearly explain the problem and why the Identify potential harms and risks Ensure the AI solution does not Ensure there is a clear reason for using Maintain complete documentation of Al systems and data Al solution is necessary disadvantage any groups Al over non-Al solutions Establish clear criteria for the Assess how the AI will fit into Establish how fairness will be evaluated Document the intended use and users of Establish and maintain policies to patient population existing workflows the Al solution manage Al privacy and security risks Develop a strategy to monitor and Ensure both developer and implementer Make project and model information Clearly define the Al's purpose and Evaluate the benefits, risks, and costs of mitigate biases are responsible for safety ensure it aligns with organizational goals the Al solution accessible to all stakeholders Identify socio-demographic groups at Ensure compliance with federal and Determine if end users will trust risk of bias local regulations Conduct initial privacy and security Keep thorough documentation of the Al solution the Al solution risk assessments Address ethical and legal challenges Identify potential types and Involve clinical experts in the Al's sources of bias Clearly communicate potential risks to Regularly update risk assessments development and validation end users and patients



### Stage 2: Design the Al System Transparency, Intelligibility **Security & Privacy Usefulness, Usability & Efficacy Fairness** Safety & Accountability Ensure usability is considered Ensure real-world outcomes are fair Ensure users can control and override Compare the AI system to the Trace Al system requirements to privacy and security risks and documented across all groups Al recommendations benchmarks and document predictors and validation methods Document robustness testing and trust-Identify and document limitations Establish processes for error disclosure Implement user access control policies and risks and legal considerations building measures Define clear and understandable decision thresholds Use privacy-enhancing technologies Assess differences between (PETs) to mitigate privacy and Create easy and effective Plan risk management from conception development and implementation feedback mechanisms to deployment Ensure documentation considers end cybersecurity risks environments user knowledge Ensure all stakeholders review and Determine if deployment constitutes Consider privacy preferences and approve implementation processes HSR and meet IRB requirements Assess performance across contextual factors in design demographic groups and ensure explainability Establish a monitoring process for AEs and SAEs Label AI models with development and limitation information Define procedures for reporting flaws and safety concerns Ensure the AI system allows for human oversight and intervention Include end users in the design process



# Stage 3 - Engineer the Al Solution

Usefulness, Usability, & Efficacy	Fairness	Safety	Transparency, Intelligibility, & Accountability	Security & Privacy
Assess data quality and integrity	Justify use of protected attributes	Ensure training data represents the deployment population	Plan data security and scalability	Implement controls for privacy and security requirements
Consider bias and fairness during feature extraction	Address disparities between training data and target population	Monitor data quality and dataset drifts	Ensure transparency in data monitoring	Ensure data management policies address privacy and cybersecurity risks
Ensure data availability for model training matches deployment	Define and assess socio-demographic subgroups	Trace complaints, ethical concerns, and safety risks  Apply clear inclusion/exclusion criteria  Implement proper access controls and audit trails  Ensure stakeholders understand roles in data quality  Establish safety monitoring for adverse events  Label AI models with development information	Include socio-demographic information and diversity details	Protect against unauthorized access and data leaks  Ensure data inputs and provenance support accuracy and manage bias  Protect development and production environments with secure user access
	Assess data quality by socio-demographic factors		Document data provenance and limitations	
	Evaluate proxies and composite		Document data lineage	
	scores for bias  Examine robustness of		Assess patient impact and need for consent  Ensure transparency in data manipulation rationale	
	data representation			
	Ensure local data is representative for model tuning			
	Document training and test data for fairness and bias			



### Stage 4: Assess

Usefulness, Usability, & Efficacy	Fairness	Safety	Transparency, Intelligibility, & Accountability	Security & Privacy
Ensure Al integrates into workflows	Evaluate fairness and bias across subgroups  Ensure training and test datasets are independent  Assess model performance and parity across subgroups  Consider broader measures of performance and impact	Implement risk management and assessment methods  Triage and report risks to the implementer and developer  Conduct verification and validation activities  Ensure transparency of validation methods and results	Report Al effectiveness to users and stakeholders	Train workforce on cybersecurity and privacy roles
Reassess if the AI addresses the problem			Establish goals, standards, terms, and conditions	Assess performance of implemented controls
Reevaluate Al usability  Facilitate trust through			Define roles to foster trust	Identify third-party providers and
risk-benefit assessment  Tailor AI to specific work contexts			Plan for data security and scalability	Perform risk assessment on third-party providers  Maintain third-party audit records  Ensure documentation of third-party systems  Implement processes for third parties to report vulnerabilities
			Ensure accessibility and explainability	
			Consider downstream impacts of AI	
			Incorporate user feedback and documentation	
			Report on performance metrics and fairness audits	
			Test data and generalization contingencies	



# Stage 5: Pilot

Usefulness, Usability, & Efficacy	Fairness	Safety	Transparency, Intelligibility, & Accountability	Security & Privacy
Communicate AI capabilities to end users	Assess real-world outcomes for bias	Implement risk management and mitigation methods	Evaluate system's capacity to handle errors and data volume	Include stakeholder privacy preferences in algorithm design
Compare anticipated and actual benefits, risks, and costs	Ensure representativeness of pilot site and approach	Maintain monitoring for adverse events and serious adverse events	Provide education/training for end users	Implement and review audit log records
Re-assess usability in clinical environment	Evaluate human interaction and workflow impact	Implement a structured, transparent decision-making process	Identify ongoing audit monitoring methods	Establish configuration change control processes
Manage clinician disagreements with Al output		Mitigate automation bias	Assess end user experience  Consider continuous reporting methods  Communicate model limitations to users and patients  Ensure transparency in clinical trials	Ensure an incident response plan is in place  Establish delivery and resilience requirements for critical Al services  Examine and document privacy and cybersecurity risks  Incorporate contextual factors into Al design
Assess user actions after Al interaction		Establish robust reporting and recall procedures		
		·		



#### Stage 6: Deploy and Monitor Transparency, Intelligibility, Usefulness, Usability, & Efficacy **Fairness** Safety **Security & Privacy** & Accountability Monitor data drift impacts on bias Re-assess usability in the Implement risk management and Report effectiveness to end users Support incident response plans with clinical environment assessment methods and stakeholders impact assessments Identify responsible parties for Evaluate AI integration in workflow Maintain monitoring for adverse events Ensure patients are aware of Al use Notify stakeholders about cybersecurity monitoring bias and serious adverse events incidents or privacy events Monitor Al solution performance Mitigate model drift impacts on fairness Maintain access to project-related and Regularly review AI relevance and model information Continuously evaluate privacy risk over time obsolescence Monitor system bias impacts effectively Manage clinician disagreements Assess and communicate compliance with Al output Establish robust reporting and with legal requirements Facilitate feedback from impacted recall procedures populations Solicit and use end user feedback Implement proper access controls and Assess risks of performance drift from audit trails Compare anticipated and actual pilot to full deployment benefits, risks, and costs Report unintended uses of AI solution Monitor Al system performance Assess user actions after Al interaction and parity Conduct impact analysis on safety and benefit measures Clarify accountability for Support user trust building data/model breaches Mitigate automation bias Define inclusion/exclusion criteria for patients Evaluate transition impacts from pilot to full deployment Ensure AI solutions are labeled with development information Inform affected groups about AI role Ensure end-of-life (EOL) processes are clear Provide end-user feedback loops Use assurance techniques for supply chain risk management Ensure updates maintain safety and effectiveness



## **USE CASE PROFILES**

### **Predictive EHR Risk**

Pediatric Asthma Exacerbation

- A. Privacy and security measures are crucial as the AI application integrates with patient data from the EHR.
- **B.** The solution predicts asthma exacerbations in pediatric patients using EHR data.
- C. Additional or specific privacy and security measures, such as requiring authentication for access, may be needed.

### **Imaging Diagnostic**

Mammography

- **A.** Al solutions in medical imaging, such as mammography, require FDA clearance.
- B. Organizations must ensure compliance with federal regulations throughout the development and deployment process.
- **C.** Clear documentation of compliance and adherence to regulations is essential.

### **Generative Al**

EHR Query and Extraction

- A. This use case addresses the challenge of navigating vast, unstructured EHR data.
- B. Compliance with local privacy laws and international standards, such as GDPR and HIPAA, is essential.
- C. Establishing specific goals and outcome measures for the AI tool, and handling adverse events or system failures, is crucial.

# Claims-Based Outpatient

Care Management

- A. End users, including physicians and nurses, must be able to control and override Al recommendations.
- B. Monitoring model drift and ensuring instructions are tailored to different user types are critical considerations.
- C. Assigning responsibility for monitoring to the appropriate individuals is essential for effective implementation.

# Clinical Ops & Administration

Prior Authorization with Medical Coding

- **A.** This use case involves automating prior authorization processes using AI.
- B. Ensuring transparency and understanding of model outputs among end users is vital.
- C. Providing clear guidelines for using Al outputs and integrating human oversight is necessary.

### **Genomics**

Precision Oncology with Genomic Markers

- A. Integrating clinical data, genomic insights, and clinical trial findings to identify the best treatment for patients.
- **B.** Transparency about biases in datasets and clear documentation are crucial.
- C. Addressing underrepresentation of certain demographics in clinical trials is essential for fairness and accuracy.

